

# The Making Of EarthShell Packaging®

## 1 Abundant and Renewable Ingredients

- Abundant limestone
- Renewable starches like potatoes
- Air and water
- A small amount of recycled fiber, protective coating, a thickener, and a manufacturing release agent make up the remaining ingredients.



## 2 Ingredients are Mixed Together

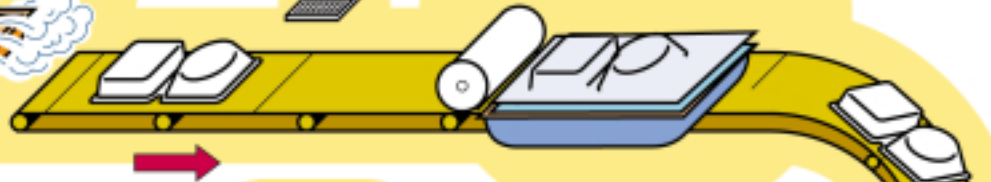


## 3 The Product is Formed

- Water turns to steam to expand the batter, which forms and sets the product
- Product trim is captured and put back into batter, or used for animal feed



## 4 Coating for Protection



## 5 Printing

Logo and any additional graphics



## 6 Packaging and Shipping

